



1515 MT. ROSE AVE. - York, PA 17403
Phone: (717) 846-1632 Fax: (717) 854-9486 E-mail: sales@stahlheaders.com

**Econorail Dragster Instructions
SB Chevrolet and BB Mopar**

The kit was bent intending to have material removed from the flange end of each tube to achieve the offset you desire. When modifying tubes use care, caution, and judgement. If you have to cut off tubing we suggest going in no more than 1" increments until you are sure you have the correct offset and then tack the whole header together.

Right side:

#8: cut after first bend and rotate 180° and reweld.

Primary tube lengths are basically determined by the RPM range in which the engine will operate. Basically the following chart will get you in the ballpark.

Primary tube length	Max engine RPM range
32"	7000 to 8000
30"	8000 to 8500
28"	8500 to 9000
26"	9000 to 9500

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